## WHAT IS CLAIMED IS:

- 1. An inference engine configured to rank a plurality of clients using at least one parameter associated with each of the plurality of clients, the engine comprising:
  - a user interface configured to enable a user to select the at least one parameter;
- a knowledge collection module configured to collect client information based on the at least one parameter; and
- a calculation module configured to receive the collected information and calculate a client listing using a parameter-based cost function.
- 2. The inference engine of claim 1 wherein the at least one parameter includes one of manufacturing technology, product type, volume of purchase order, client physical region, design library, tapeout instance, technology file, and chip implementation.
- 3. The inference engine of claim 2 wherein the manufacturing technology includes 0.13  $\mu$ m and below, 0.15  $\mu$ m to 0.25  $\mu$ m, and 0.25  $\mu$ m and above.
- 4. The inference engine of claim 2 wherein the product type includes one of digital, analog, mixed signal, radio frequency (RF), memory, micro-electro-mechanical system (MEMS), and high power.
- 5. The inference engine of claim 1 wherein the parameter-based cost function comprises the at least one parameter.
- 6. The inference engine of claim 5 wherein the parameter-based cost function further comprises at least one weighting factor corresponding to the at least one parameter.
- 7. The inference engine of claim 6 wherein the parameter-based cost function is a linear function including at least one term wherein each term is a product of one of the at least one parameter and one of the at least one weighting factor correspondingly.

- 8. The inference engine of claim 6 wherein the parameter-based cost function is a non-linear function.
- 9. The inference engine of claim 1 wherein the parameter-based cost function is built in the calculation module.
- 10. The inference engine of claim 1 wherein the parameter-based cost function is set up by a user.
- 11. The inference engine of claim 1 wherein the inference engine is further connected to a virtual fab.
- 12. The inference engine of claim 11 wherein the knowledge collection module collects the client information from a plurality of client databases in the virtual fab.
- 13. The inference engine of claim 11 wherein the virtual fab is an entity of network.
- 14. The inference engine of claim 13 wherein the virtual fab further includes:
  - a plurality of nodes;
  - a manufacturing entity;
  - an engineer entity;
  - a foundry entity;
  - a design library entity; and
  - a plurality of databases.
- 15. The inference engine of claim 1 wherein the user interface provides an interface of communication between a user and the inference engine.

- 16. The inference engine of claim 15 wherein the communication comprises: selecting parameters for the cost function; selecting the cost function; selecting a weighting factor for each of the parameters; choosing time scope and region scope; and displaying a result.
- 17. A method of calculating a client listing using an inference engine having a parameter-based cost function, comprising:

selecting parameters related to clients;

selecting weighting factors to be associated with respective parameters;

collecting knowledge relating to the selected parameters;

calculating a parameter-based cost function from the collected knowledge; and providing results, wherein clients are ranked according to values of the parameter-based cost function.

- 18. The method of claim 17 including setting up a value table for each of the selected parameters.
- 19. The method of claim 17 wherein collecting knowledge includes tracking client data associated with relevant parameters.
- 20. The method of claim 17 further comprising setting up parameter-based cost functions.
- 21. The method of claim 20 wherein setting up parameter-based cost functions includes selecting function type.
- 22. The method of claim 20 wherein setting up parameter-based cost functions includes defining a function by a user.